

SETUP INSTRUCTIONS



General Setup Instructions

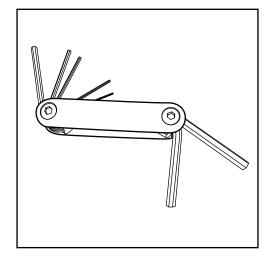
- Read entire setup instruction manual prior to unpacking parts and pieces.
- The setup instructions are created specifically for this configuration.
- Setup instructions are laid out sequentially in steps, including exploded views with detailed explanation for assembly.

Cleaning & Packing

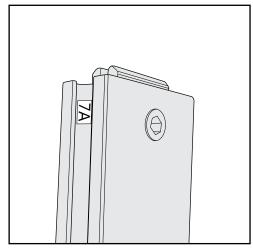
- For Cleaning Metal, Plex, & Laminate Parts: Use a MILD NON-ABRASIVE cleanser and soft cloth/paper towel to clean all surfaces.
- Keep exhibit components away from heat and prolonged sun exposure. Heat and UV exposure will warp and fade components.
- Retain all provided Packing Materials. All provided packing materials are for ease of repacking & component protection.

Disassembly

- For loss prevention, tighten all set screws and locks during disassembly.



Hex Tool - Essential for Assembly

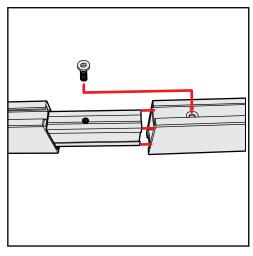


Part Identification - Numbering

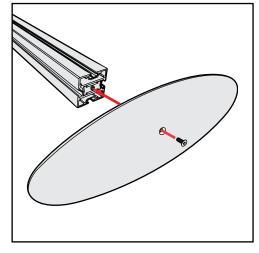


DO NOT USE POWER TOOLS

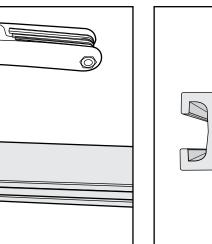
MARNING



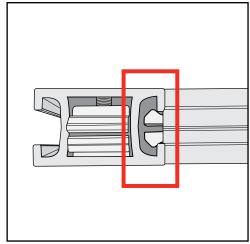
Spline Connection



Base Plate & Extrusion Connection



Extrusion & Lock Connection



Engaged Lock



LADDERS OR LIFTS MAY BE REQUIRED



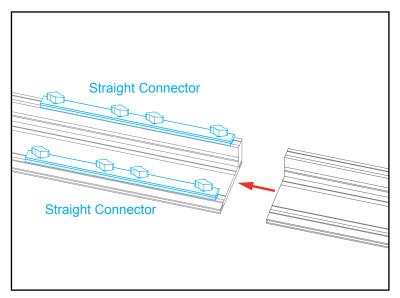
ALL CONNECTIONS MUST BE TIGHTLY SECURED

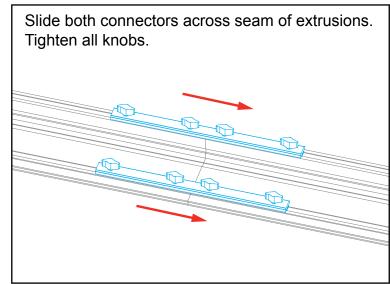


Straight Connection

When assembling frame, first attach all straight connectors, then attach corner connectors.

- 1) Place extrusions end-to-end.
- 2) Loosen all knobs, then slide straight connectors across the seam of extrusions.
- 3) Tighten all knobs to secure connection.





All knobs must be tightened securely to ensure a proper connection.

Disassembly

- 1) Loosen all knobs.
- 2) Slide connectors off of one extrusion.
- 3) Tighten knobs to prevent loss during packing & shipping.

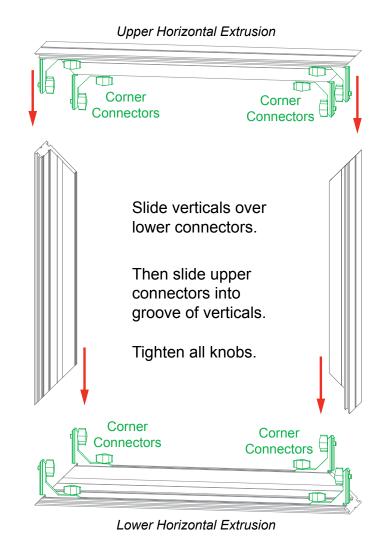
Keep straight connectors in groove of extrusion. Do not remove connectors during disassembly.

Corner Connection

- 1) Loosen knobs, then slide vertical extrusions onto corner connectors of lower horizontal extrusion.
- 2) Slide corner connectors of upper horizontal extrusion into grooves of vertical extrusions.
- 3) Tighten all knobs to secure connection.

Disassembly

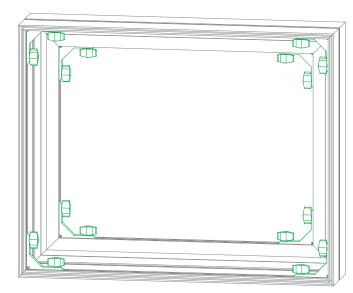
- 1) Loosen knobs on vertical extrusions.
- 2) Slide the vertical extrusions off of corner connectors on lower and upper horizontal extrusions.



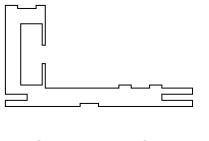




Adjust connectors if necessary to prevent gaps in connection.



COMPLETED ASSEMBLY

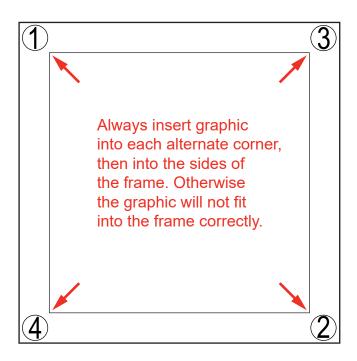


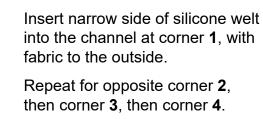
CEI110 Profile

All knobs must be tightened securely to ensure a proper connection.

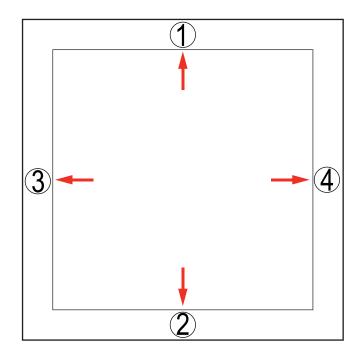
SEG Graphic Installation in 3 Steps

STEP 1: Attach Corners





STEP 2: Attach Middle

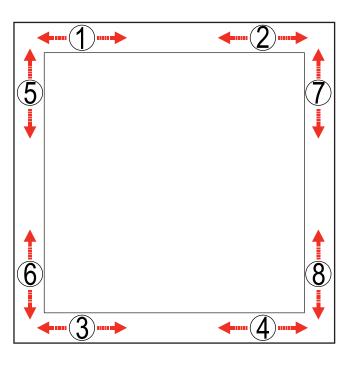


Once corners are attached, press the middle of edge 1 into the channel. Then press middle of edge 2 into the channel on opposite side.

Repeat with edge 3 & 4.

The Perfect Fit

STEP 3: Attach Sides



Once the middle of sides are attached, fully press the silicone welt into the channel, between center and corner at location 1. Repeat the process between center and corner at location 2.

Do the same for welt on opposite side, at locations **3** & **4**. Then repeat for locations **5** & **6** and **7** & **8**.

Once the welt is fully inserted on all sides, smooth out edges as needed for a perfect fit.





To remove the graphic from the frame, locate the fabric **pull tab**. Gently pull on the tab to remove the graphic.

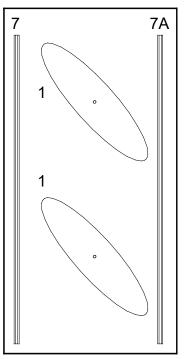
Install video.



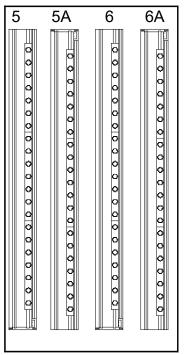
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Top View of Each Level



Level 1 (Bottom level)

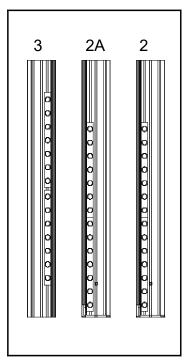


Graphics

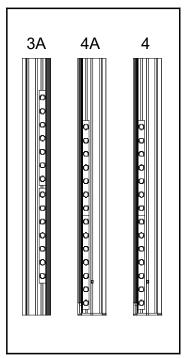
Level 2

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Top View of Each Level



Level 1 (Bottom level)

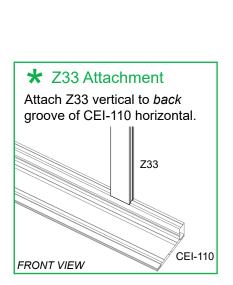


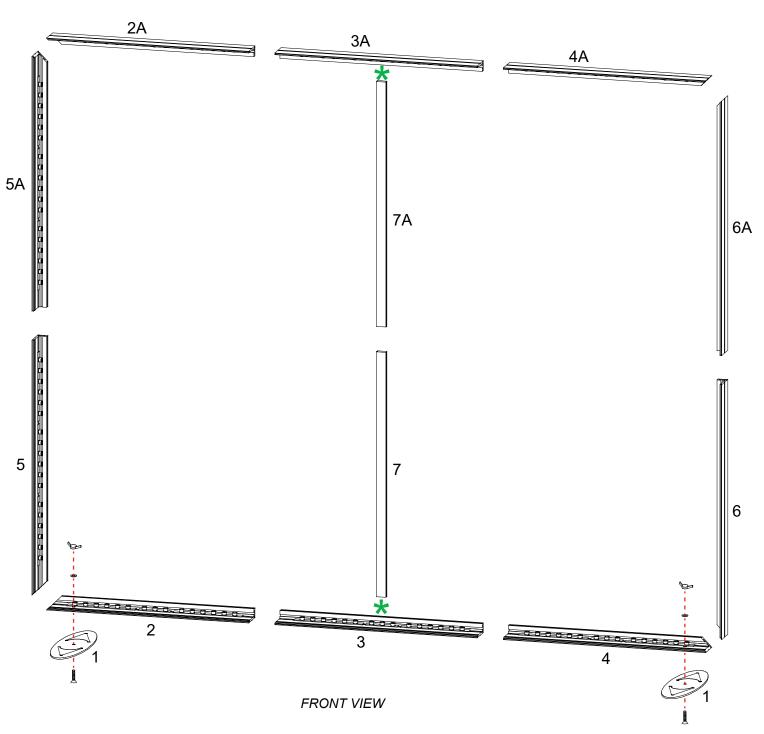
Level 2

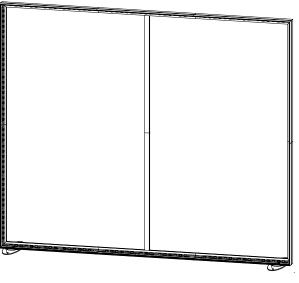
Setup Hardware

Order #XXXXX	Lightbox Assembly
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Item	Qty.	Description
1	2	Base Plate
2,2A	1,1	38" CEI110 Horizontal Extrusion
3,3A	1,1	38" CEI110 Horizontal Extrusion
4,4A	1,1	38" CEI110 Horizontal Extrusion
5,5A	1,1	47.5" CEI110 Vertical Extrusion
6,6A	1,1	47.5" CEI110 Vertical Extrusion
7,7A	1,1	45.6767" Z33 Vertical Extrusion







Completed Assembly

Steps:

Refer to tthe CEI110 Frame Assembly general information page.

- 1) Assemble horizontals [2-3-4], [2A-3A-4A] & verticals [5-5A], [6-6A], [7-7A] together using straight connectors.
- 2) Connect vertical assemblies [5/5A], [6/6A] between horizontal assemblies [2/3/4], [2A/3A/4A] using corner connectors.
- 3) Attach verticals [7/7A] between horizontal assemblies. See Z33 Attachment detail.
- 4) Connect Base Plates [2] to horizontals [2,4], using bolts.

Assemble frame flat on ground.



Order #XXXXX Lightbox Attachments

Steps:

1) Attach power cords to Supernova lights as shown.

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2) Apply SEG Graphic & blocker to assembled frame. Refer to the SEG Installation general information page.

Power

